

Date: Tuesday, 4/4/2006 10:23:25 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: WASHER		
Job Number	: 26485					
Estimate Number	: 10156					
P.O. Number	: N/A			Part Number	: D2529	
This Issue	: 4/4/2006		S.O. No.	: N/A		
Prsht Rev.	: NC			Drawing Number	: D2529 REV D1	
First Issue	: N/A			Project Number	: N/A	
Previous Run	: 25372			Drawing Revision	: D1	
Written By	: SEE COMMENT BELOW			Material	: N/A	
Checked & Approved By	: SEE APPROV. USER & DATE			Due Date	: 4/5/2006	
Comment	: Est: C 01.09.18 Added purchasing info CB			Qty:	1,000	Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING Comment: PURCHASING Issue P/O: <u>00000938</u> Possible Supplier: Acklands, P/N: PFS FW14S1 ✓
2.0	D2529P	Washer Comment: Qty.: 1.0000 Each(s)/Unit Total : 1000.0000 Each(s) WASHER
3.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached
4.0	QC6	DIMENSIONAL CHECK Comment: DIMENSIONAL CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: St 47

Date: Tuesday, 4/4/2006 10:23:26 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 26485

Part Number: D2529

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC

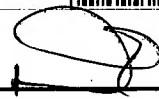
DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

1,000



06/04/10

Job Completion



u 06cd1.07

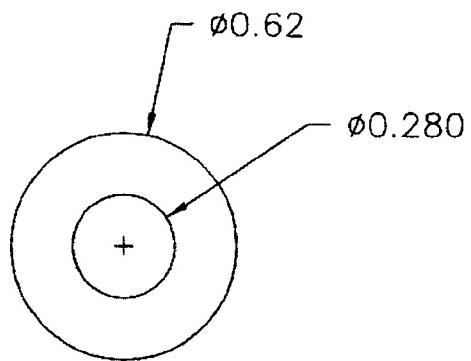
DART

DESIGN	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	APPROVED JL	DRAWING NO. D2529
DATE	97.10.14	TITLE WASHER
		SCALE 2:1
A	95.12.22	NEW ISSUE
B	96.08.28	ADD SS
C	97.03.24	RE-DESIGN, CHANGE MATERIAL SPEC.
D	97.10.14	CHANGE THICKNESS (TSR A144)
DI	# 97.12.16	ADDED AISI 303

RELEASED

97/10/24 KE

REFERENCE ONLY



KE 97.10.24

AISI 304/316/303 (REF. DART SPEC M303R)

MATERIAL: STAINLESS STEEL 0.032-0.063 THICK

TOLERANCES ARE PER DART QSS 018

BREAK ALL SHARP EDGES 0.005 TO 0.010

**ACKLANDS
GRAINGER.**

ACKLANDS - GRAINGER INC.
765 CAMERON ST.
HAWKESBURY ON K6A 2B7
(613) 632-2739

ACKLANDS - GRAINGER INC.
PO BOX 2970

WINNIPEG MB R3C 4B5

Z T E X P S H I P D E P I E Z O D A R T A E R O S P A C E L T D
À O 1 2 7 0 A B E R D E E N S T H A W K E S B U R Y O M
E Z O K 6 A 1 K 7

**PACKING SLIP ONLY
INVOICE TO FOLLOW**

PACKING SLIP#	PAGE NO
1417 0361188	1 of 1

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON
K6A 1K7

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CUSTOMER COPY**